

Toraycon™ 1401 X06 PBT

TECHNICAL DATA

Product Description

Standard

Uses

- Automotive Applications
- Automotive Electronics
- Bathroom Accessories
- Connectors
- Cosmetics
- Fasteners
- Toilet Seats

Processing Method

- Injection Molding

ISO Designation

- >PBT<

Type

- PBT/Unreinforced

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.31	g/cm ³	ISO 1183
Molding Shrinkage ¹			Internal Method
Across Flow : 3.00 mm	2.30	%	
Flow : 3.00 mm	1.70	%	
Water Absorption ² (24 hr, 23°C)	0.080	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2700	MPa	ISO 527-1
Tensile Strength (23°C)	55	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	30	%	ISO 527-2
Flexural Modulus (23°C)	2500	MPa	ISO 178
Flexural Stress (23°C)	90	MPa	ISO 178
Coefficient of Friction - vs. Metal ³	0.13		Suzuki Method
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.5	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	241.0	kJ/m ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, 23°C)	77		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	150	°C	ISO 75-2/B
1.8 MPa, Unannealed	60	°C	ISO 75-2/A
Coefficient of Linear Thermal Expansion (-30 to 100°C)	11	cm ³ -5/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	8.0E+14	ohms·m	IEC 60093
Electric Strength	17	kV/mm	IEC 60243-1
Dielectric Constant			IEC 60250
23°C, 50 Hz	3.3		
23°C, 1 MHz	3.3		
Dissipation Factor			IEC 60250
23°C, 50 Hz	0.002		
23°C, 1 MHz	0.020		
Arc Resistance	144	sec	IEC 60950
Comparative Tracking Index (CTI)	PLC 0		UL 746A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.8 mm)	HB		UL 94

Additional Information	Nominal Value	Unit	Test Method
Bar Flow Length ⁴ (250°C, 1.00 mm)	103	mm	Internal Method

Notes

¹ 80x80x3mm
² in water
³ Without Lubrication
⁴ 93MPa

Toray Industries, Inc.

